


NOTES:

1. VERTICAL SUPPORTS ARE TO BE CONTINUOUS TO ENTIRE HEIGHT OF SIGN, INCLUDING EXIT PANEL WHERE APPLICABLE.
2. ON MODIFICATIONS NON-CONTINUOUS SUPPORTS WILL BE PERMITTED. SPLICE DOUBLE SHALL EXTEND A MIN. DISTANCE OF 'X' NOTED ABOVE. SPLICED SECTIONS 'X' OF 6'-0" OR MORE SHALL HAVE A W6 x 9 OR EQUAL SECTION ATTACHED TO FULL HEIGHT OF SIGN.
3. ALL SUPPORTS SHALL BE POST CLIPPED AT 12" INTERVALS. THE BOTTOM PART OF THE SPLICED SUPPORT SHALL BE ATTACHED WITH AT LEAST TWO (2) POST CLIPS.

SPECIFICATION 813	CATEGORY CODE ITEMS										
APPROVED 	DIRECTOR - OFFICE OF TRAFFIC AND SAFETY										
SHA State Highway Administration	<table> <tr> <td>APPROVAL • SHA REVISIONS</td><td>APPROVAL • FEDERAL HIGHWAY ADMINISTRATION</td></tr> <tr> <td>APPROVAL 2-21-95</td><td>APPROVAL 2-21-95</td></tr> <tr> <td>REVISED 10-1-01</td><td>REVISED 2-1-01</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> </table>	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION	APPROVAL 2-21-95	APPROVAL 2-21-95	REVISED 10-1-01	REVISED 2-1-01	REVISED	REVISED	REVISED	REVISED
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**Maryland Department of Transportation
STATE HIGHWAY ADMINISTRATION**

STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

**EXTRUDED ALUMINUM DETAILS AND
VERTICAL SUPPORT ATTACHMENT**

STANDARD NO.

MD 813.05